Germany's first certified small scale waste water treatment with membrane bioreactor technology



References

small-size sewage treatment system with Membrane BioReactor (MBR) technology

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As reference installations, we can name the following locations and numbers of systems:

National

Baden-Wuerttemberg

52 standard one-family/twin house systems

special solutions

Aulendorf - BUSSE-MF installed at a restaurant/inn

Stuttgart - BUSSE-MF installed at a harbour lock station

Stuttgart - BUSSE-MF installed in a control room of a hydropower station

Bavaria

45 standard one-family/twin house systems

special solutions

Schweinfurt - 2 BUSSE-MF installed in the administration building of a mill

Schweinfurt - BUSSE-MF installed in control rooms of three hydropower stations

Höchheim - 2 BUSSE-MF installed in a castle

Berlin

special solutions

Berlin - BUSSE-MF reference plant installed for testing and analyses at the Technical University of Berlin

Berlin - BUSSE-MF waste water recycling system installed at a public restroom "City Toilet" at Pariser Platz Berlin

Berlin - sewage treatment plant for pisciculture arrangement in collaboration with UBA

Berlin - Sewage holding-tank system installed at floating homes

Berlin - BUSSE-MF waste water recycling system installed in an apartment building for 120 apartments

Brandenburg

54 standard one-family/twin house systems

special solutions

Ketzin - BUSSE-MF installed in a control room of a watergate

Zehdenick - BUSSE-MF installed at a floating house

Vetschau/Spreewald - BUSSE-MF installed in an underground module in a homestead with holiday homes

Bremen

special solutions

Bremen - sewage treatment plant installed on board of a theatre ship

Bremerhaven - sewage treatment plant installed on board of the museums ship "Goliath"

Bremerhaven - sewage treatment plant installed on board of the museums ship "Quarantäne"

Hamburg

2 standard one-family/twin house system

special solutions

Hamburg - sewage treatment plant installed on board of an association ship in Hamburg-Finkenwerder

Hamburg - demonstration solution: BUSSE-MF waste water recycling system installed in a wastewater treatment plant

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Hesse

32 standard one-family/twin house systems

special solutions

Eschwege - BUSSE-MF installed in a control room of a Watergate

Mecklenburg-Western Pomerania

28 standard one-family/twin house system

special solutions

Wietow - BUSSE-MF installed in an environmental education center with hotel

Wokuhl-Dabelow - BUSSE-MF installed at a hotel resort in a nature protection area

Saunstorf - BUSSE-MF waste water recycling system installed in a hotel

Usedom - BUSSE-MF waste water recycling system installed at a public restroom

Usedom - BUSSE-MF installed at floating homes

Lower Saxony

38 standard one-family/twin house systems

special solutions

Langelsheim - BUSSE-MF container-plant installed at a training area (shooting range) of the German Federal Armed Forces

North Rhine-Westphalia

120 standard one-family/twin house systems

special solutions

Herscheid - BUSSE-MF installed at a camping site

Grevenbroich - BUSSE-MF installed at a safe driving centre for more than 200 visitors per day

Düsseldorf - BUSSE-MF installed in two houseboats

Köln - BUSSE-MF installed in a houseboat of the University (25 PE)

Langerwehe-Merode - BUSSE-MF installed in a castle

Rhineland-Palatinate

4 standard one-family/twin house systems

Saarland

25 standard one-family/twin house systems

special solutions

Saarbrücken - BUSSE-MF installed in a control room of a hydropower station

Saxony

320 standard one-family/twin house systems

special solutions

Dresden - BUSSE-MF installed at a restaurant ("Dresdner Heide")

Leipzig - BUSSE-MF testing plant for the treatment of brewery waste water installed at the Reudnitzer Brewery

Markkleeberg - BUSSE-MF installed at an green technology school

Neuhausen - BUSSE-MF installed for a control room of a dam

Saxony - BUSSE-MF installed in twelve railway control centers

Leisnig - semi central solution for 100 inhabitants in a small village

Leipzig-Baalsdorf - 2 testing plants Busse MF installed at the BUSSE company

Grimma - BUSSE-MF installed at a business hotel for 200 visitors

Saxony-Anhalt

28 standard one-family/twin house systems

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Schleswig-Holstein

15 standard one-family/twin house systems

special solutions

Lübeck - sewage treatment plant installed on board of a theatre ship

Thuringia

45 standard one-family/twin house systems

special solutions

Schmerbach - BUSSE-MF installed for social sewage in an industrial establishment

Zeulenroda - BUSSE-MF installed at a restaurant

Zeitz - BUSSE-MF installed in five railway control centers

Special solution for boats and floating homes

54 systems in Germany

Special solutions for The German Railway Company Deutsche Bahn

48 systems in Germany installed in railway control centers (systems for 4 to 40 P. E.)

International

A - Austria

3 standard one-family/twin house systems

BR - Brazil

5 standard one-family/twin house systems

special solutions

Fernando de Noronha - 3 BUSSE-MF systems installed at a diving resort in a nature protection area

CA - Canada

7 standard one-family/twin house systems

CH - Switzerland

5 standard one-family/twin house systems

E - Spain

5 standard one-family/twin house systems

special solutions

Cala Partió / Menorca - BUSSE-MF installed in a holiday home at the isle of Menorca

Ibiza City - BUSSE-MF pilot plant for waste water recycling in an animal shelter at the Isle of Ibiza

San Antonio Abad / Ibiza - BUSSE-MF installed at a holiday resort

F - France

3 standard one-family/twin house system

special solutions

Limeuil - BUSSE-MF with water recycling installed in a school

GR - Greece

68 standard one-family/twin house systems

special solutions

Athens - BUSSE-MF installed at a dancing school

Sparta - BUSSE-MF installed at a hotel

Kea Island - BUSSE-MF installed at a holiday resort

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IRL - Ireland

3 standard one-family/twin house systems

OM - Oman

special solutions

Sohar - BUSSE-MF container-plant installed at the camp of a building site

PE - Peru

3 standard one-family/twin house systems

special solutions

Wastewater recycling for a school in Lima, water reuse for irrigation - capacity 40,000 l/d

P - Portugal

3 standard one-family/twin house systems

TH - Thailand

3 standard one-family/twin house systems

special solutions

Chonburi - demonstration system in EEC

Koh Chang - BUSSE-MF with water recycling at a holiday resort

UA - Ukraine

1 standard one-family/twin house system

UAE - United Arab Emirates

1 standard one-family/twin house system

Baltimore, MD, BUSSE-GT Type 440

USA

20 standard one-family/twin house systems in following states: Maine, Massachusetts, Illinois, Maryland, North Carolina, Pennsylvania, New Hampshire:

Boothbay Harbor, ME, BUSSE-GT Type 500 Boyertown, PA, BUSSE-GT Type 500 Bristol, ME, BUSSE-GT Type 500 Bristol, ME, BUSSE-GT Type 500 Cuckold Lighthouse, ME, BUSSE-GT Type 500 Great Diamond Island, ME, BUSSE-GT Type 630 Harpswell, ME, BUSSE-GT Type 440 Harpswell, ME, BUSSE-GT Type 250 Harpswell, ME, BUSSE-GT Type 250 Hillsborough, NC, BUSSE-GT Type 500-ST Jones Island, ME, BUSSE-GT Type 1000 Kennebunkport, ME, BUSSE-GT Type 500 Kennebunkport, ME, BUSSE-GT Type 500 Kennebunkport, ME, BUSSE-GT Type 250 Mastic Beach, NY, BUSSE-GT Type 500 Monaghan Island, ME, BUSSE-GT Type 250 New Harbor, ME, BUSSE-GT Type 500

Port Jefferson Station, NY, BUSSE-GT Type 500 Sebasco Estates, ME, BUSSE-GT Type 500

special solutions

Project: "This Old House" TV-Production, waste water treatment "BUSSE 500" in Essex, MA Star Island, NH, BUSSE-GT Type 16,000 for wastewater reuse for laundry, toilets, irrigation

CY - Cyprus

3 standard one-family/twin house systems

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Mongolia

1 standard one-family/twin house system

16 standard one-family/twin house system under construction

Systems with additional certifications and approvals by the authorities of the State

(These systems are monitored by the water authorities of the State)

Car test center (Grevenbroich/North Rhine-Westphalia) certification and approval by State 2006

100 P.E. with water recycling and reuse of water

Community plant (Altenhof/Saxony) certification and approval by State 2010

100 P.E.

Business Hotel (Grimma/Saxony) certification and approval by State 2012

200 P.E. with water recycling and reuse of water

BUSSE-MF national license

design approval by Deutsches Institut für Bautechnik DIBt Berlin:

initial registration number: Z-55.3-60 (06/2001)

current registration numbers: Z-55.3-60 for filtration levels N + H (renewed 06/2015)

Z-55.3-317 for filtration levels D + H (renewed 06/2015 Z-55.3-327 for filtration levels D + H + P (renewed 06/2015)

BUSSE-MF international licenses

- tested and certified by PIA Aachen 2008 pursuant to EN 12566-3 (Classes C + N + D + H + P)
- tested and certified by NSF International 2008 pursuant to NSF Standard 40 & 245
- Fecal Coliform Test Per State of Washington, USA standards administered by NSF

Tested and certified by NSF International 2008 pursuant to NSF Standard 40 & 245 and by PIA Aachen 2008 pursuant to EN 12566-3 Classes C+N+D+H+P

Parameter	Measure	Inlet	Outlet	Limit: 246-272A WAC* / class H+
fe cal collforms	/ 100 ml	6 - 7 10 ⁸	<1	200 / 100

"Washington State Department of Health: Chapter 246-272A WAC

German class for water disinfection

Parameter	Measure	Inlet	Outlet	Limit*: Standard 40 / 245 / class D+
cBOD ₅	[mg/l]	170 / 307	< 2	30 / 25 / 15
NH ₄ -N	[mg/l]	39 / 34	<1	n.l. / n.l. / 10
N _{Total}	[mg/I]	37 / 52	15 / 16	n.l. / ** / 25***
TSS	[mg/I]	180 / 389	2	30 / 30 / 50*

^{*30}d average/average of all samples/24h composite sample (TSS random)
**<50% average TKN influent samples

^{***} Nanorg